











Production, Sales, Competence since 2001

Hemp food: an emerging market

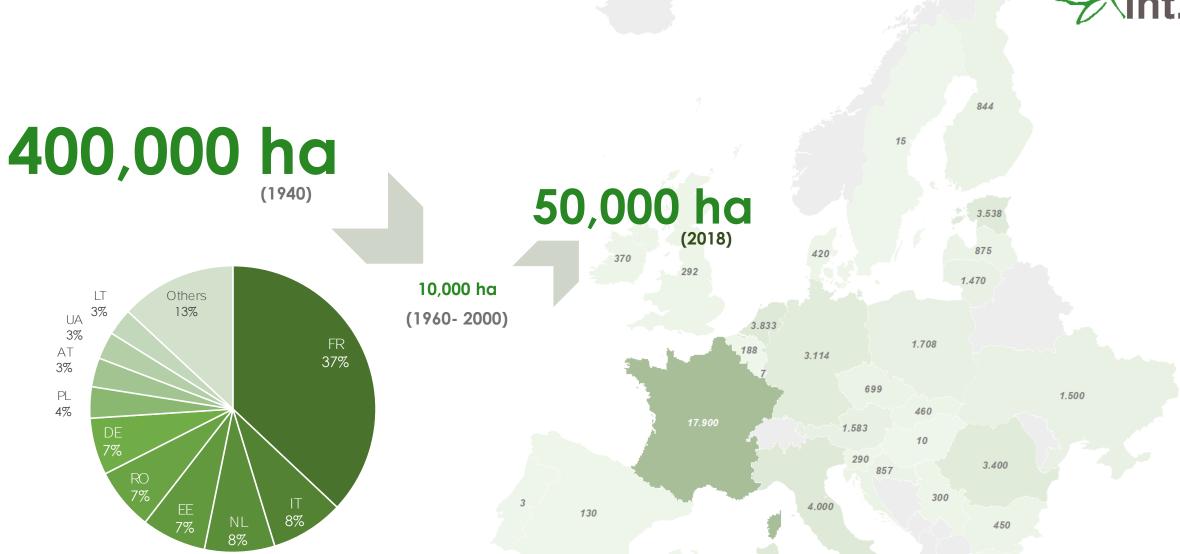
Daniel Kruse

CEO Hempro Int. / EIHA President June 2022



The hemp comeback



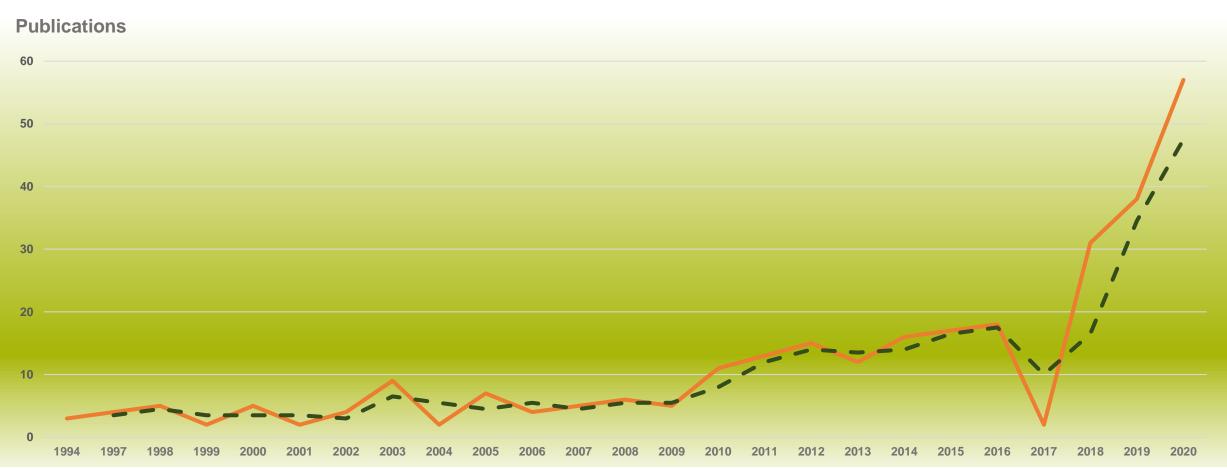


+600% ha"from 1993

Research and publications



Topic: Hemp seed

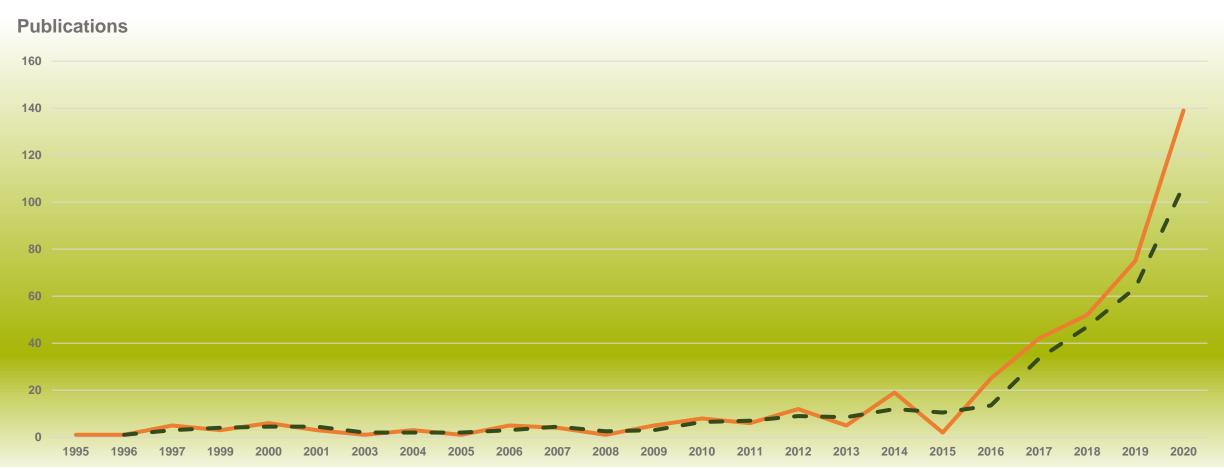


Source: https://www.ncbi.nlm.nih.gov/, HempConsult (2021)

Research and publications



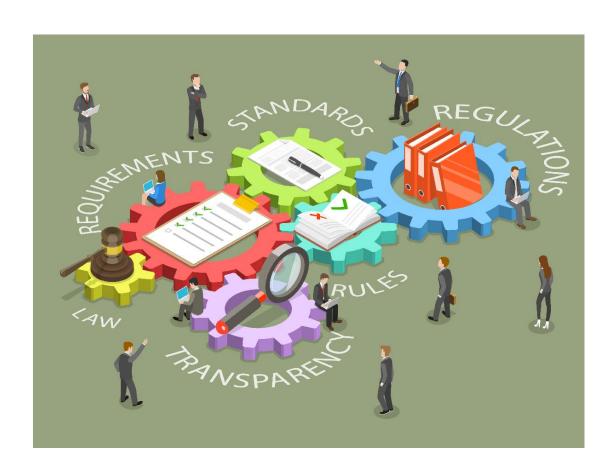
Topic: Hemp oil



Source: https://www.ncbi.nlm.nih.gov/, HempConsult (2021)

Challenges





- Legal framework (Single Convention, narcotics laws)
- Limitations on marketability with regard to THC limits in food
- Availability of seed: competitive disadvantages due to the European catalogue of varieties with regard to THC limits on the field
- Harvesting technology: no standard solutions available
- Availability of processing factories

Positive changes for a growing market



Restoration of THC limits in the field to 0.3% in EU (CAP direct payments applied) from 1/1/23



Higher level are possible



This is **not** a maximum level for hemp! Although most Member States consider it as such, they can still establish higher levels, e.g.: **CZ**: 1% and **IT**: 0,6%

Positive impact



- New varieties can be registered
- More **flexibility** in controls of existing varieties (less chances to exceed limits)
- Better varieties for seed/grain yield
- Advantages for farmers and breeders



Positive changes for a growing market



Maximum levels of THC in food (seeds, dry food & oil) for the whole EU



International comparison of TDI



Country	TDI μg/kg/bw
Canada	14
Switzerland	7
Australia	6
New Zealand	6
EU	1

The acute reference dose (ARfD) derived by EFSA and he Tolerable Daily Intake (TDI) is unnecessarily low and not supported by scientific evidence.

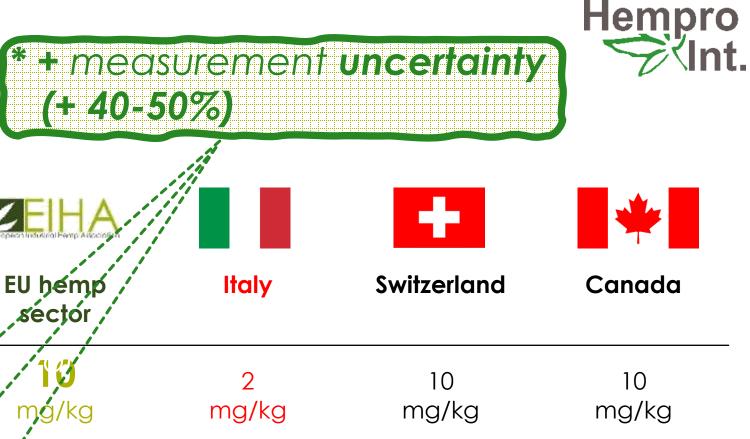
Based on scientific studies and on experience, a safe TDI / ARfD / HBGV of delta9-THC can be set at a minimum of 7 μ g/kg bw (or 490 μ g per day and adult). The sector needs a clear EU wide regulation based on scientific evidence:

Uncertainty Factor 36 → 10

TDI / ARfD 1 μ g/kg bw \rightarrow 7 μ g/kg bw

EIHA toxicology study on THC will be fundamental to overcome our issues.

Food from seeds



Seeds
Other dry
products

Hemp seed oil

mg/kg*

mg/kg

mg/kg

mg/kg

mg/kg

mg/kg

mg/kg

EU

Commission

2 mg/kg 5 mg/kg

mg/kg 20 mg/kg

n/a

10 mg/kg

10

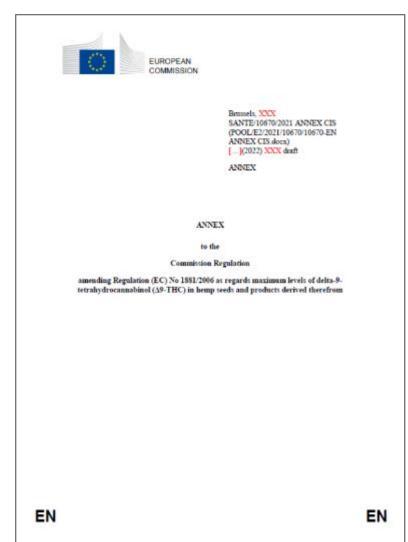
mg/kg

Entry will come into force January 2023

EU regulation & annex on THC in food







ANNEX

In Section 8 of the Annex to Regulation (EC) No 1881/2006, the following entry 8.6 is added:

'Foodstu	iffs (¹)	Maximum level (mg/kg)
8.6.	Delta-9-tetrahydrocannabinol (Δ9-THC) equivalents(*)	
8.6.1.	Hemp seeds	3.0
8.6.2.	Ground hemp seeds, (partially) defatted hemp seed and	
	other hemp seed derived/processed products (**) with the	3.0
	exception of the products referred to in 8.6.3.	
8.6.3.	Hemp seed oil	7.5

(*) the maximum level refers to the sum of delta-9-tetrahydrocannabinol (Δ⁹-THC) and delta-9-tetrahydrocannabinolic acid (Δ⁹-THCA), expressed as Δ⁹-THC. A factor of 0.877 is applied to the level of Δ⁹-THCA and the maximum level refers to the sum of Δ⁸-THC + 0.877 x Δ⁹-THCA (in case of a separate determination and quantification of Δ⁸-THC and Δ⁹-THCA).

(**) hemp seed derived/processed products are products derived/processed exclusively from hemp seeds.'

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Positive impact

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- Less RASFF alerts
- Smooth **trade**
- Common rules





- Legal certainty and clarity = new investors
- Untapping the EU agri & food market with a size of 328.1 billion euros (2021)



Evolution of consumers' life-style





Before using so called medicines as we know it, humans balanced their health with **natural foods** (vegetables, plants, seeds, nuts, grains)



After so many decades of **highly processed food**, consumers are increasingly attracted by what is "**natural**"



Consumers' trends: physical activity, balanced and healthy diet enhanced with functional food, non-allergic ingredients and food supplements → Healthy life-style model



To maintain "homeostasis" in challenging modern conditions consumers seek out food and supplements of botanical origin

www.eiha.org

Observations



The WORLD has changed, BUSINESS as well:

Environment comes into the equation

Do more with less, produce less waste, durable and compostable, offset climate change, go to the essential, be as green as possible!

= Green Deal

Hemp: the real Green Deal!

A multipurpose plant that provides carbon negative (food) raw materials

Future perspectives

Hempro Int.

- Hemp will become a major plant protein for direct consumption and processed vegetarian and vegan food (such as plant based meat alternatives in burgers, etc.)
 local, sustainable and healthy!
- Regulatory evolutions will allow a stable business environment and incentivise investments in processing facilities
- Research in breeding will further develop the triple use (fibre / shives + seeds + leaves for tea and extraction)
- Great opportunities in carbon farming because of high carbon capture



Hemp seed benefits – food



- High-quality, easily digestible and sustainable protein source
 - Main proteins: edestin and albumin. + High levels of arginine
- Also contains fibre, vitamins and minerals
- Unique essential fatty acid spectrum
 - Over 80 % polyunsaturated fatty acids
 - Exceptionally rich source of linoleic, alpha-linolenic, gamma-linolenic and stearidonic acid
 - Optimal omega-6 to omega-3 ratio in oil is (2:1 to 3:1)
- Hempseed oil: one of the highest quality oils in the world







Hemp leaves benefits – food



- Caffeine free and full of vital nutrients:
 Calcium, magnesium, iron, carotenes, potassium, sodium, phoshor, zinc, vitamin E, and carboxylic acid
- Flavonoids, phenols and clorophyl
- Good bioavailability and in a natural compound
- Ideal natural food supplement for vegans and all others who want minerals and nutrients in natural form
- An excellent regional and natural ingredient for tea & infusion
- No psychotropic effects

Hemp as foodstuff and raw material



The turnover with hemp foodstuff and corresponding raw material is **increasing strongly worldwide**. Hempseeds, hulled hemp nuts, hemp oil, hemp protein powder and hemp leaves are becoming more presentable – both in retail as well as in the food industry.





































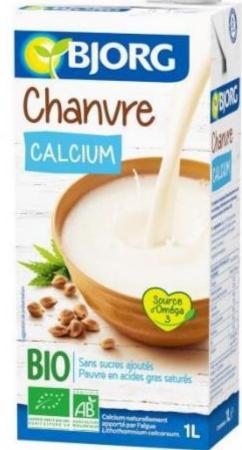
Carrefour (











On the German market

/CENNERS

OPEN HERE MER OFFICE

BIO KRAUTER



















Protein-Power



HAFERVOLL





















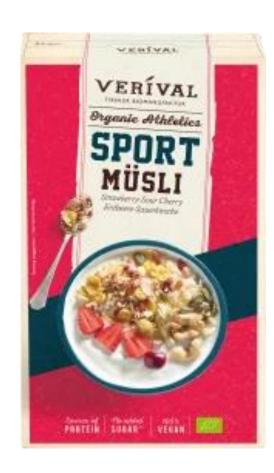




















ALNATURA



Hemp is expanding in Canada... propelled by food market demand





1 hectare = 2.471 acres

Source: CHTA / ACCC Canada, 2021

Growing a \$1B hemp industry by 2023: Double Again by 2030





...by seizing the value of the whole hemp plant

On the North-American market























Production, Sales, Competence since 2001

Thank You for Your Attention!

Daniel Kruse

CEO Hempro Int. / EIHA President June 2022

